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# Iron-Group and Amorphous Alloys: Promising Electrocatalysts For Alkaline Her - A Review

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(Received: 07 January 2024 Revised: 12 February 2024 Accepted: 06 March 2024)

#### **KEYWORDS**

# Electrocatalysts, Hydrogen evolution reaction, Overpotential, Electrodeposition, Alloying, Alkaline solutions

#### **ABSTRACT:**

The drive for efficient and sustainable hydrogen production has prompted research into creating more effective electro-catalysts. By carefully synthesizing metal composite/alloy films through various deposition techniques, it's possible to fine-tune their electro-catalytic characteristics. This review explores the development and properties of promising electrocatalysts, particularly those based on iron-group elements (iron, nickel, or cobalt). Amorphous alloys, with their unique combination of electrochemical, mechanical, and corrosion-resistant properties, have attracted significant research interest. The review highlights molybdenum and phosphorus as especially effective elements for creating amorphous alloys, focusing on their co-deposition technique. Additionally, other metal groups like pure metals and rare-earth elements in alloyed composite forms are discussed. Finally, the review emphasizes the use of electrodeposition methods for preparing these alloys, particularly relevant for applications in the chlor-alkali industry.

#### 1. Introduction

Hydrogen is gaining traction as a potential energy carrier for a low-carbon future, offering a clean alternative to traditional fossil fuels. Electrochemical hydrogen generation by electrocatalysis has received considerable interest as a cost-effective and environmentally healthy technique of producing hydrogen from water. The employment of catalysts to enhance electrochemical processes at the electrode-electrolyte interface is known as electrocatalysis. Designing and developing efficient and long-lasting electrocatalysts is critical for sustainability of hydrogen generation.

The hydrogen evolution reaction (HER) plays a critical role in bridging the gap between fundamental science and practical applications. Early research on hydrogen adsorption, a key step before HER, laid the foundation for modern electrochemistry. Meanwhile, the long-held dream of water splitting – using electricity to separate water into its components – has gained renewed urgency in recent decades. The rise of renewable energy sources and the promise of clean, fuel cell-powered technologies have made HER a key research area.

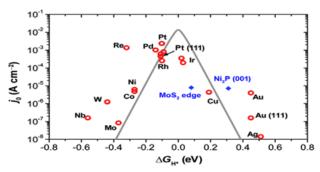


Fig 1 : HER Activity vs. Hydrogen Adsorption Energy (Volcano Plot)<sup>2</sup>

### 2. Metals

Volcano plot, a key concept in electrocatalysis, suggests that optimal HER activity hinges on a specific balance in hydrogen (H) adsorption energy<sup>3</sup>. This implies that most pure metals, except for a few expensive noble metals, struggle to efficiently catalyze HER. To overcome this limitation and utilize cheaper metals, researchers turn to alloying, which combines multiple metals with varying H-bonding strengths<sup>4</sup>. Alloying offers a two-pronged approach: strong M-H bonds on one metal component can facilitate initial H adsorption, while weaker M-H bonds on another component can promote H2 formation and release. The prevailing theory suggests that strong M-H bonds initiate H adsorption, followed by surface diffusion of the adsorbed H atoms to sites with weaker

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M-H bonds. These weaker bonds then readily release H2 molecules from the electrode surface.

Similar to the influence of size differences in noble metal alloys, introducing a metal of varying size can alter the catalyst's lattice structure, potentially creating more active sites for HER5. While corrosion is less of a concern during HER compared to anodic reactions promote where metal oxides dissolution, electrochemical instability remains a significant challenge for active metal electrocatalysts. Research on active metal alloys for HER prioritizes two key improvements: enhancing electrochemical stability and maximizing active sites. Porosity engineering is a promising approach to achieve both goals 5.

While many electrocatalyst materials struggle in alkaline media, metal alloys stand out as particularly promising candidates for the hydrogen evolution reaction (HER). Their unique properties make them well-suited for this challenging environment <sup>6</sup>. While most HER research focuses on acidic environments, alkaline media holds significant value for fuel cell applications. However, the presence of hydroxide anions adds complexity to the HER mechanism in alkaline media, creating an area of ongoing research.

Research on metallic alloy electrocatalysts can pave the way for the development of new types of electrocatalysts based on transition metal compounds. Interestingly, alloying approaches can even incorporate various anions like phosphorus (P) into the structure. These anion-containing alloys share similarities with their corresponding transition metal compounds. For example, a NiPx alloy exhibits properties akin to a Ni2P compound, as we'll explore further.

#### 3. Metal phosphides

Since the 1990s, NiPx alloys have been gaining traction as promising candidates for HER electrocatalysis<sup>7–9</sup>. Computational studies hinted at a metallic-like behavior of Ni<sub>2</sub>P during HER <sup>10</sup>. This concept gained ground with recent experiments confirming metal phosphides as a viable option <sup>11–12</sup>. This promising finding has fueled a surge in research on transition metal phosphides (TMPs) as HER electrocatalysts, particularly in the last decade (2010-present) <sup>12–32</sup>.TMPs hold significant advantages over traditional materials like metal sulfides. For instance, FeP/CC electrocatalysts exhibit overpotentials comparable to Pt, the benchmark material<sup>33</sup>. Unlike MoS<sub>2</sub> where activity is restricted to

reactive edges, TMPs demonstrate activity throughout their entire structure<sup>33</sup>. Additionally, their metallic properties may be intrinsic to their crystal structure, avoiding the challenges of unstable phases encountered in materials like MoS<sub>2</sub>.

Despite their initial promise, transition metal phosphides still face hurdles before widespread practical use. Their negatively charged phosphorus sites make them reactive, but this can also lead to the development of a passive layer on the surface. This acts as a barrier, completely hindering the electrocatalytic reaction. Additionally, our understanding of both the electrochemical and materials chemistry of transition metal phosphides lags behind that of other similar transition metal compounds discussed earlier. To bridge this gap, researchers need a deeper knowledge of how these materials behave within an electrochemical cell.

Table 1 compares the performance of nickel phosphide (Ni<sub>2</sub>P) catalysts for the hydrogen evolution reaction (HER) under different synthesis conditions. These catalysts were all tested in 0.5 M sulfuric acid (H<sub>2</sub>SO<sub>4</sub>). Notably, Table 1 highlights the performance of Ni<sub>2</sub>P nanoparticles, the first experimentally studied Ni<sub>2</sub>P HER catalysts, synthesized using a reaction between trioctylphosphine (TOP) and nickel(II) acetylacetonate at 320°C for 2 hours. Since then, researchers have developed several methods to create Ni<sub>2</sub>P nanoparticles in a liquid suspension (colloidal).

Table 1. Compilation of HER Performance Metrics for Various Nickel Phosphide Catalysts Synthesized under Different Conditions and Evaluated in 0.5 M H<sub>2</sub>SO<sub>4</sub>.

Material	Tafel slope ( mV dec <sup>-1</sup> )	Exchange current density ( A cm <sup>-2</sup> )	Loading density ( mg cm <sup>-2</sup> )	Ref
Ni <sub>2</sub> P NPs/Ti	46	3.3×10 <sup>-5</sup>	1.0	33
Ni <sub>2</sub> P/CN T	53	5.37×10 <sup>-5</sup>	-	34
NiP <sub>2</sub> NS/CC	51	2.60×10 <sup>-4</sup>	4.3	35

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Ni <sub>12</sub> P <sub>5</sub> /C NT	56	7.10×10 <sup>-5</sup>	0.75	36
Ni <sub>2</sub> P/GC E	84	2.90×10 <sup>-6</sup>	0.15	37
MOF- derived Ni <sub>12</sub> P	270	4.50×10⁻⁵	0.35	38
NisP4	46.1	2.75×10 <sup>-4</sup>	0.15	39

For the initial HER catalyst studies, the chosen synthesis method was the one reported by Tracy and colleagues. This method was selected because it offers a simple one-pot reaction to produce a uniformly sized and phase-pure (single-phase) Ni<sub>2</sub>P nanocrystals.Ni<sub>2</sub>P nanoparticles were applied to titanium foil substrates to create working electrodes for HER testing. These electrodes underwent an annealing process at 450°C in a hydrogen and nitrogen mixture (5% H<sub>2</sub> / 95% N<sub>2</sub>). This step removes organic ligands that initially coated the nanoparticles. The resulting films of Ni<sub>2</sub>P nanoparticles wanted a low overpotential of only -116 mV to get a current density of -10 mA cm<sup>-2</sup> in a strong electrolyte (0.5 M H<sub>2</sub>SO<sub>4</sub>). These Ni<sub>2</sub>P electrodes also demonstrated good stability and efficient hydrogen production over a sustained 2-hour period.

Similar promising results were obtained by Hu and colleagues. Their Ni<sub>2</sub>P nanoparticles, synthesized through a reaction among sodium hypophosphite and nickel chloride hexahydrate (NiCl<sub>2</sub>·6H<sub>2</sub>O), displayed excellent activity and stability in electrolyte solutions. They achieved results of approximately -125 and -230 mV at -10 mA cm<sup>-2</sup> in both conditions, respectively. These results put Ni<sub>2</sub>P in the company of top nonprecious metal HER electrocatalysts reported at that time, rivaling other materials like MoS<sub>2</sub>, NiMoN, MoB, and Mo<sub>2</sub>C.Beyond the initial examples, research has shown similar promise for a broad range of Ni<sub>2</sub>P materials.

Sun et al. fabricated Ni<sub>2</sub>P nanoparticle films through a low-temperature process. They achieved this by phosphiding pre-deposited nickel hydroxide precursors. These films performed competitively, requiring around 130 mV overpotential at -10 mA cm<sup>-2</sup> current density in 0.5 M H<sub>2</sub>SO4. Notably, they also exhibited

- remarkable hydrogen production for a period of 15 hours.<sup>42</sup>
- Liu et al. noted similar activity with Ni<sub>2</sub>P nanoparticles deposited on multi-walled carbon nanotubes (Ni<sub>2</sub>P/CNT). These composite catalysts acttain an overpotential of around -124 mV only with -10 mA cm<sup>-2</sup>. The resulting Ni<sub>2</sub>P/CNT was then deposited onto glassy carbon electrodes for testing.<sup>43</sup>

The introduction of a versatile and scalable method for synthesizing metal phosphide electrodes. This method involves using commercially available metal foils via a vapor phase reaction with many organophosphine compounds. The results displayed remarkable HER performance. For example, Ni<sub>2</sub>P electrodes needed overpotentials of around -128 mV in 0.5 M H<sub>2</sub>SO<sub>4</sub> and -183 mV in 1 M KOH for HER.Furthermore, we successfully applied this strategy to thin metal films deposited through evaporation. This method allows for the deposition of conformal metal phosphide coatings, well-suited for diverse substrates. This includes promising photocathode materials like highly doped silicon, opening doors for advancements photocatalysis. While these Ni<sub>2</sub>P thin films on silicon had low material loadings and surface areas, they still exhibited moderate HER, attaining an overpotential of around -240 mV.

Researchers have achieved significant improvements in Ni<sub>2</sub>P's HER performance by incorporating it into composite materials with carbon or using 3D electrode designs.

Carbon Composites: For example, Wang et al. created carbon-encapsulated Ni<sub>2</sub>P nanoparticles by transforming Ni-containing precursors with hydrogen gas. These composites exhibited superior HER, attaining only an overpotential of -87 mV. The improved results are due to increased nanoporosity within the material, This approach improves the utilization of active sites, resulting in a significant increase in catalytic activity.

**3D Electrodes**: Du et al. reported exceptional HER activity with a 3D electrode design. They coated a three-dimensional graphene/nickel foam structure. This electrode achieved a very low overpotential of -55 mV. The high performance is likely due to the increased number of active sites available due to the large surface area of the porous electrode, along with improved movement of ions and electrons within the material. It's important to note that the activity of this 3D electrode

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was normalized to a flat surface area for comparison, despite its inherently porous nature.<sup>45</sup>

Undeterred by the diverse approaches to Ni<sub>2</sub>P synthesis, size, shape, and supporting materials, most studies show a similar average overpotential of -125 mV for Ni<sub>2</sub>P HER catalysts. The crystal structure and bonding within Ni<sub>2</sub>P can significantly impact its catalytic properties for HER. Studies have explored how different nickel phosphide phases influence HER activity.

Impact of Nickel Phosphide Phases: Liu et al. compared the performance of various phases (Ni<sub>12</sub>P<sub>5</sub>, Ni<sub>2</sub>P, and Ni<sub>5</sub>P<sub>4</sub>) under similar conditions (Figure 1). They found that Ni<sub>5</sub>P<sub>4</sub> displayed superior HER activity compared to the other two phases. The improved performance is linked to the way nickel and phosphorus atoms interact in Ni<sub>5</sub>P<sub>4</sub>. Nickel atoms have a slightly positive charge, and the arrangement of phosphorus atoms strengthens their collaboration, leading better activity. Nevertheless, it's important to note that variations in particle size, morphology, and surface area between the samples could also contribute to the observed differences in activity (Figure 1)41.

These findings, corroborated by similar research, strongly suggest that the metal-to-phosphorus ratio plays a critical role in the hydrogen evolution reaction (HER) performance of metal phosphides. Materials with a higher phosphorus content often exhibit better HER activity. For instance, reports on NiP<sub>2</sub> nanosheets, which have a high phosphorus content, demonstrate exceptional HER with an overpotential of only -75 mV. This mechanism suggests a cooperative interaction between phosphorus and nickel atoms, implying a dependence on the ratio of phosphorus to nickel.

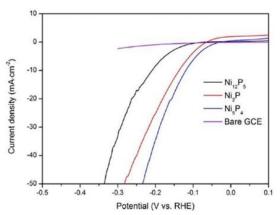


Figure 1: Linear sweep Voltammogram of Nanostructured Nickel phosphide phases.

#### 4. Summary

Efficient and affordable HER electrocatalysts are key to unlocking the full potential of clean hydrogen for a sustainable energy future. HER holds immense potential for production Green hydrogen, a key player in sustainable energy solutions. Currently, platinum (Pt) reigns supreme as the best effective HER catalyst. However the limitations associated with practical use, such as the need for carbon support and potential stability issues, make it an impractical choice for large-scale hydrogen production.Pt-based catalysts often require carbon support, which can raise operational costs due to potential mechanical degradation over time. Portable applications for HER, for example in fuel cells for powering devices, would necessitate Pt recycling strategies due to its scarcity. Therefore, the focus of research has shifted towards exploring alternative electrocatalysts that are both inexpensive and practical. Nickel phosphides (NiPx) have emerged as a frontrunner in this category, offering a promising alternative to Pt for HER.

#### 5. Outlook

Despite the promising results, more advanced research is required to completely realize the potential of NiPx for HER applications:

Carbon Catalyst Support: While highly desirable, a high surface area carbon support isn't the only factor for optimal performance. Even platinum (Pt), the best-known HER catalyst, requires a suitable carbon support to achieve its full potential (beyond just a low overpotential). This highlights the importance of the carbon support's physical and chemical structure in influencing HER activity.

Alternative HER Catalysts:The search for practical alternatives to expensive Pt catalysts has led researchers to explore compounds like transition metals. These materials can be sulfides, selenides, phosphides, or carbides, offering a wider range of options with potentially lower costs.

Core/Shell Design for Enhanced Performance:A promising approach for boosting the available active sites in HER electrocatalysts is the core/shell architecture. This design allows for a targeted placement of the active material, maximizing its utilization while maintaining other desirable properties for practical applications. While increasing active sites on the edges of 2D layered structures shows promise for the hydrogen evolution reaction (HER), the overall structure may not be practical for large-scale production or real-world

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applications. The core/shell approach offers a more practical solution.

Doping the carbon support with foreign elements is a powerful technique for enhancing the performance of HER electrocatalysts. This method strategically manipulates the charge distribution within the carbon material, resulting in the creation of a higher number of active catalytic sites.

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